

WHAT IS CLAIMED IS:

1. A cylindrical body of a fiber drum comprising:
a roll of a paper material having two opening ends;
and

5 a curled portion formed by inwardly curling the edge
of at least one of said two opening ends.

2. A method of fabricating a cylindrical body of a fiber
drum comprising the steps of winding a length of paper sheet
in layers, between which an adhesive is applied, to form
10 a roll of the paper sheet having two opening ends, and inwardly
curling the edge of at least one of said two opening ends
of the roll to form a curled portion before the adhesive
is cured between the layers.

15 3. A method of fabricating a cylindrical body of a fiber
drum according to claim 2, wherein the curled portion is
then pressed down.

4. A fiber drum comprising a cylindrical body having
a couple of curled portions provided at one opening end and
the other opening end of a roll of a paper material thereof
20 by inwardly curling the edges of the one opening end and
the other opening end of the same, a cover plate made of
a paper material detachably joined to the curled portion
at the one opening end to shut up one opening of the roll
of the cylindrical body, and a bottom plate made of a paper
25 material fixedly joined to the curled portion at the other
opening end to shut up the other opening of the roll of the

vertical margin

cylindrical body.

5. A fiber drum comprising a cylindrical body having a curled portion provided at one opening end of a roll of a paper material thereof by inwardly curling the edge of the one opening end of the same, a cover plate made of a paper material detachably joined to the one opening end to shut up one opening of the roll of the cylindrical body, and a bottom plate made of a paper material fixedly joined to the other opening end to shut up the other opening of the roll of the cylindrical body, wherein the edge of the other opening end of the roll is inwardly curled together with the circumferential edge of the bottom plate to fixedly join between the other opening end of the roll and the bottom plate.